

HAI ASAP

Dart Aerospace Ltd.

Date: Monday, 22/12/2008 2:06:59 PM
User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 206B UTILITY BASKET
Job Number : 44222
Estimate Number : 11282
P.O. Number :
This Issue : 22/12/2008 S.O. No. :
Prsht Rev. : NC Part Number : D206540013
First Issue : // Type : LARGE FAB ASSY Drawing Number : D206-540 /DSI9361
Previous Run : 40843 Project Number : N/A
Drawing Revision : // A
Material :
Due Date : 15/01/2009 Qty: 1 Um: Each
Written By :
Checked & Approved By : UMF 08-12-23
Comment : Est Rev:I Revised as per Rev I 05-12-07 JLM
Est Rev:J reformat 06.04.04 EC
Est Rev:K 07-03-20 As per DSI9361 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL :

Comment: DOCUMENT CONTROL HAI - N/A
Photocopy bluefile & type labels per PPPD206-540-013 CHG005

2.0 PACKAGING 1 PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Pick: Assembly Kit

3.0 44222A 206B BASKET LID

Comment: Sub-Component 206B BASKET LID
1 x D2330-043 Batch B44222A

F&L 09/01/28 ①

4.0 44222B 206B BASKET BASE

Comment: Sub-Component 206B BASKET BASE
1 x D2330-041 Batch B44222B

F&L 09/01/28 ①

5.0 D2332041 Lid Prop Assembly 6.69" long



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

1 D2332-041 Prop Ass'y 40718

F&L 09/01/28 ①

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D2022101

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 D2022-101 SPACER 39880

7.0

D2530

Handle Weldment



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

1 D2530 Handle Weldment 43799

8.0

D2535

Spring



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 D2535 Spring 39670

9.0

D2537

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 D2537 Bushing 39153

10.0

D2931

Bumper



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

4 D2931 Bumper 2139

11.0

MS20600AD4W3

Cherry Rivets



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

4 MS20600AD4W3 Rivet M104715

| W/O: | | WORK ORDER CHANGES | | | | | |
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Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

AN47A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 AN4-7A Bolt

M108928

SS 09/01/26 (X)

13.0

AN424A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

1 AN4-24A Bolt

M104547

SS 09/01/26 (X)

14.0

AN316A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 AN3-16A Bolt

M107737

SS 09/01/26 (X)

15.0

D27283

Dart Logo label



Comment: Qty.: 0.0000 Each(s)/Unit Total: 0.0000 Each(s)

Dart Logo label large

Batch:

22553

(28)

SS 09/01/26 (X)

16.0

AN422A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

1 AN4-22A Bolt

M107715

SS 09/01/26 (X)

17.0

AN517A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

4 AN5-17A Bolt

M109740

SS 09/01/26 (X)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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Drawing Name: 206B UTILITY BASKET

Job Number: 44222

Part Number: D206540013

Job Number:



Seq. #:

Machine Or Operation:

Description :

18.0

AN960JD416

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

4 AN960JD416 Washer

M109249

SS 09/01/26 (XU)

19.0

AN960JD416L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Washer

M107008

SS 09/01/26 (XU)

20.0

AN960JD516

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

4 AN960JD516 Washer

M109752

SS 09/01/26 (XU)

21.0

AN9704

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

4 AN970-4 Washer

M110704

X

9/2/13 58

22.0

AN960JD8

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

4 AN960JD8 Washer

M110362

SS 09/01/26 (XU)

23.0

MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 MS21042L3 Nut (or -3)

M108816

SS 09/01/26 (XU)

| W/O: | | WORK ORDER CHANGES | | | | | |
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Job Number: 44222

Part Number: D206540013

Job Number:



Seq. #:

Machine Or Operation:

Description :

24.0

MS21042L4

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

Qty Part Number

Description Batch

4 MS21042L4

Nut (or -4)

M109282

25.0

MS21042L5

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

Qty Part Number

Description Batch

4 MS21042L5

Nut (or -5)

M109297

26.0

D2258170

Label - 170 lb



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2258-170 Placard

40487

27.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D206-540

28.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

29.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick: Packing Kit

30.0

D2249041

Fitting Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

2 D2249-041 Braket

40486

| W/O: | | WORK ORDER CHANGES | | | | | |
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Job Number: 44222

Part Number: D206540013

Job Number:



Seq. #:

Machine Or Operation:

Description :

31.0

D33963

Spacer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Spacer

Batch: 36336

32.0

D2022101

Spacer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

4 D2022-101 Spacer 39880

33.0

D2012107

Clevis



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

1 D2012-107 Clevis 45074

34.0

D2259

Label



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

1 D2259 Placard 10671

35.0

D2525

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

2 D2525 Spacer kit 40151

36.0

D2526

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

2 D2526 Bushing 39804

37.0

D2748

Clevis



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

2 D2748 Clevis 34511

| W/O: | | WORK ORDER CHANGES | | | | | |
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Drawing Name: 206B UTILITY BASKET

Job Number: 44222

Part Number: D206540013

Job Number:



Seq. #:

Machine Or Operation:

Description :

38.0

D27491

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

1 D2749-1 Strut

23423

SS 09/01/26 (X)

39.0

D27493

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

1 D2749-3 Strut

23424

SS 09/01/26 (X)

40.0

D2814

Strut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

2 D2814 Strut

38785 38779

SS 09/01/26 (X)

41.0

AN412A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 AN4-12A

Bolt

M109297

SS 09/01/26 (X)

42.0

AN412

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

2 AN4-12

Bolt

M104016

SS 09/01/26 (X)

43.0

AN45A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

8 AN4-5A

Bolt

M109061

SS 09/01/26 (X)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Job Number:



Seq. #:

Machine Or Operation:

Description :

44.0

AN517A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

2 AN5-17A Bolt

M109740

SS 09/01/2008

45.0

AN421A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

2 AN4-21A Bolt

M11695

SS 09/01/2008

46.0

AN960JD416

Washer



Comment: Qty.: 19.0000 Each(s)/Unit Total : 19.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
19 AN960JD416 Washer

M109249

SS 09/01/2008

47.0

AN960JD516

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

2 AN960JD516 Washer

M109752

SS 09/01/2008

48.0

AN9704

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

1 AN970-4 Washer

N/A

SS 09/01/2008

49.0

MS21042L4

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
4 MS21042L4 Nut (or -4)

M109282

SS 09/01/2008

| W/O: | | WORK ORDER CHANGES | | | | | |
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Job Number:



Seq. #:

Machine Or Operation:

Description :

50.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

2 MS21042L5 Nut

109297

SS 09/01/26 (X)

51.0

MS27039411

Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

1 MS27039-4-11 Screw

M3355

SS 09/01/26 (X)

52.0

AN46

Bolts



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

1 AN4-6 Bolt

9599

SS 09/01/26 (X)

53.0

AN3204

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick: Packing Kit

3 AN320-4 Nut

M719's

SS 09/01/26 (X)

54.0

AN38022

Cotter Pins



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick: Packing Kit

3 AN380-2-2 Cotter pin

16895

SS 09/01/26 (X)

55.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Kit is assembled & installed on the show A/C for HAI.

56.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-540-013

Location: _____

208203

| W/O: | | WORK ORDER CHANGES | | | | | |
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Part Number: D206540013

Job Number:



Seq. #:

Machine Or Operation:

Description :

PPP Rev: _____

57.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/03 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



00579

u 01.02.03

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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NOTE: Date & initial all entries

DART

| | | | |
|-------------------------------|--------------------------------|---|------------------------|
| DESIGN CB | DRAWN BY CB | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. DSI 9361 | REV. A SHEET 1 OF 1 |
| DATE 07.03.15 | TITLE UTILITY BASKET SPACER | | SCALE NTS |
| A | 07.03.15 | NEW ISSUE | |

DART SERVICE INSTRUCTION

TO AMEND DART INSTALLATION DRAWING D206-540 REV. I

REF. CANADIAN STC: SH94-5

REF. FAA STC: SR00386NY

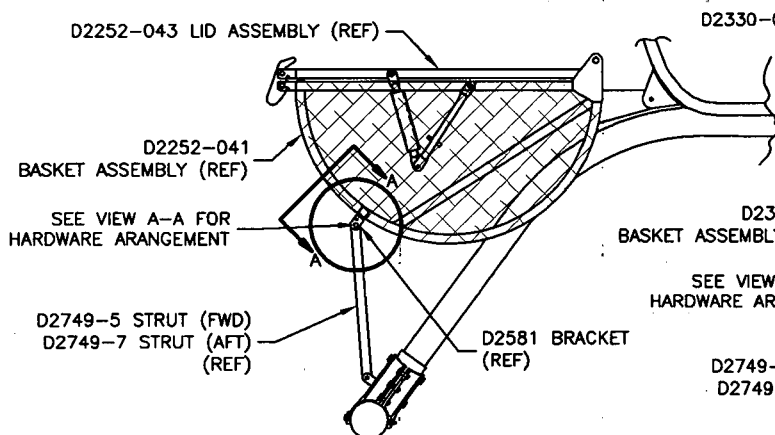
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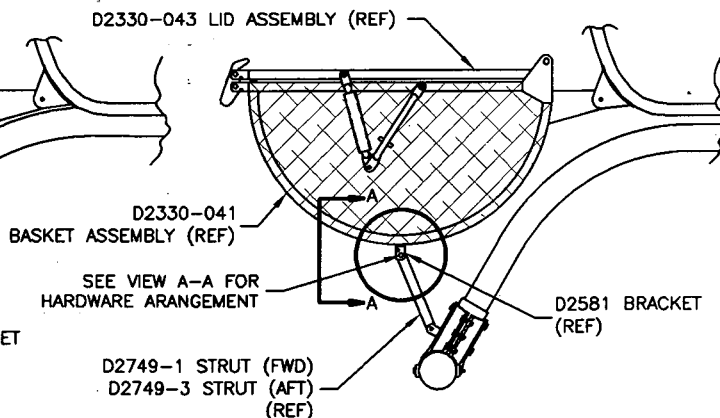
The following parts will be added to the Parts List on page 1 of Installation Drawing D206-540.

| Qty - 011 | Qty - 013 | Part No. | Description |
|-----------|-----------|--------------|-------------------------------------|
| X | | D206-540-011 | BASKET INSTL'N - BELL 206L/L1/L3/L4 |
| | X | D206-540-013 | BASKET INSTL'N - BELL 206A/B |
| 4 | 4 | D3396-3 | SPACER |

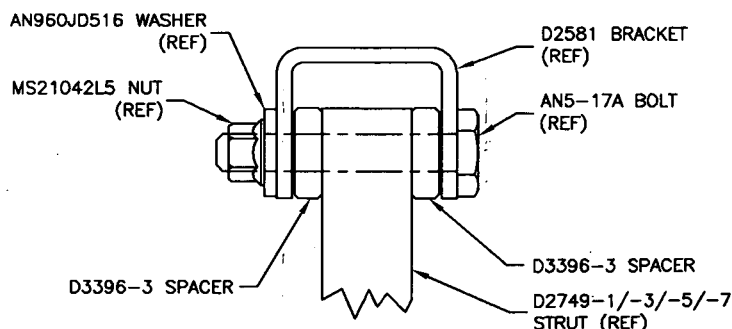
Install qty(2) D3396-3 Spacers per strut at the location shown in **Figure 1** (for D206-540-011 kit) and **Figure 2** (for D206-540-013 kit). Install hardware per View A-A



**FIGURE 1 - D206-540-011
INSTALLATION**



**FIGURE 2 - D206-540-013
INSTALLATION**



**VIEW A-A - HARDWARE
ARRANGEMENT (TYP)**

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 07.03.15
CERT. NO.: SH94-5
ISSUE NO.: 4

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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

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| DATE 05.11.10 | | TITLE UTILITY BASKET INSTALLATION | SCALE NTS |
| C | 94.07.28 | REVISED DRAWING | |
| D | 94.11.12 | ADDED D2323 STRUT | |
| E | 94.11.12 | CHANGED SECTION C-C | |
| F | 94.11.12 | ADDED HANDLE AND LID PROP | |
| G | 99.09.21 | REDRAW, CHANGE LATCH/HINGE/STRUTS | |
| H | 99.12.02 | INCORPORATE DSI 9174 / DEO 9167 | |
| I | 05.11.10 | REPLACED PIANO HINGE SYSTEM | |

| Qty -011 | Qty -013 | Part No. | Description |
|-------------|-------------|--------------|-------------------------------------|
| X | | D206-540-011 | BASKET INSTL'N - BELL 206L/L1/L3/L4 |
| | X | D206-540-013 | BASKET INSTL'N - BELL 206A/B |
| | 1 | D2012-107 | CLEVIS |
| 2 | 6 | D2022-101 | SPACER |
| 2 | 2 | D2249-041 | BRACKET |
| 1 | | D2252-041 | BASKET ASSEMBLY |
| 1 | | D2252-043 | LID ASSEMBLY |
| 1 | 1 | D2258-170 | PLACARD |
| 1 | 1 | D2259 | PLACARD* |
| | 1 | D2330-041 | BASKET ASSEMBLY |
| | 1 | D2330-043 | LID ASSEMBLY |
| 1 | 1 | D2332-041 | LID PROP ASSEMBLY |
| 2 | 2 | D2525 | SPACER KIT |
| 2 | 2 | D2526 | BUSHING |
| 1 | 1 | D2530 | HANDLE WELDMENT |
| 2 | 2 | D2535 | SPRING |
| 2 | 2 | D2537 | BUSHING |
| 2 | 2 | D2748 | CLEVIS |
| | 1 | D2749-1 | STRUT |
| | 1 | D2749-3 | STRUT |
| 1 | | D2749-5 | STRUT |
| 1 | | D2749-7 | STRUT |
| | 2 | D2814 | STRUT |
| 4 | 4 | D2931 | BUMPER |
| 2 | 2 | AN3-16A | BOLT |
| | 3 | AN320-4 | NUT |
| | 3 | AN380-2-2 | COTTER PIN |
| | 2 | AN4-12 | BOLT |
| 2 | 2 | AN4-12A | BOLT |
| 2 | 2 | AN4-21A | BOLT |
| 1 | 1 | AN4-22A | BOLT |
| 1 | 1 | AN4-24A | BOLT |
| 8 | 8 | AN4-5A | BOLT |
| | 1 | AN4-6 | BOLT |
| 2 | 2 | AN4-7A | BOLT |
| 6 | 6 | AN5-17A | BOLT |
| 16 | 23 | AN960JD416 | WASHER |
| 6 | 6 | AN960JD516 | WASHER |
| 4 | 4 | AN960JD8 | WASHER |
| 4 | 5 | AN970-4 | WASHER |
| 4 | 4 | MS20600AD4W3 | RIVET |
| 2 | 2 | MS21042L3 | NUT (OR MS21042-3) |
| 8 | 8 | MS21042L4 | NUT (OR MS21042-4) |
| 6 | 6 | MS21042L5 | NUT (OR MS21042-5) |
| | 1 | MS27039-4-11 | SCREW |

*NOTE: Placard D2259 to be installed in cock pit near the airspeed indicator.

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| DATE 05.11.10 | | TITLE UTILITY BASKET INSTALLATION | SCALE NTS |

WEIGHT AND BALANCE

| Installation | Weight | LATERAL | | LONGITUDINAL | |
|--|------------------|------------------|-------------------------|-------------------|-------------------------|
| | | Arm | Moment | Arm | Moment |
| D206-540-011 206 L Series Basket Installation | 70 lb 31.8 kg | 40.0 in 1.0 m | 2800 in-lb 31.8 m-kg | 111.0 in 2.8 m | 7770 in-lb 89.0 m-kg |
| D206-540-013 206 A/B Series Basket Installation | 50 lb 22.7 kg | 40.0 in 1.0 m | 2000 in-lb 22.7 m-kg | 99.0 in 2.5 m | 4950 in-lb 56.8 m-kg |

GENERAL NOTES

COMPATIBILITY

Compatibility of this installation with the aircraft is the **responsibility of the installer**. Ensure that this installation does not conflict with a previous modification. This basket can only be installed on the starboard side of the aircraft on high gear. Ensure that any steps that are outboard of the crosstubes are removed.

WORKMANSHIP

Unless otherwise stated, all workmanship should be to the standard set by the Aircraft Maintenance Manual.

CONTINUING AIRWORTHINESS

This installation should be maintained in accordance with the Maintenance Manual Supplement **MMS-D206-540**.

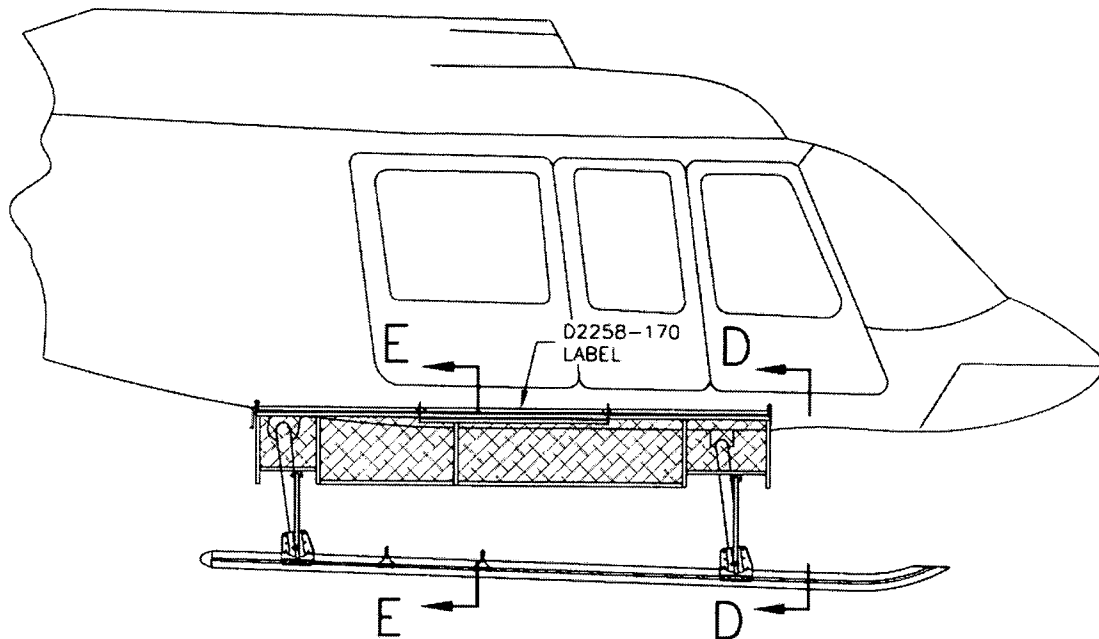
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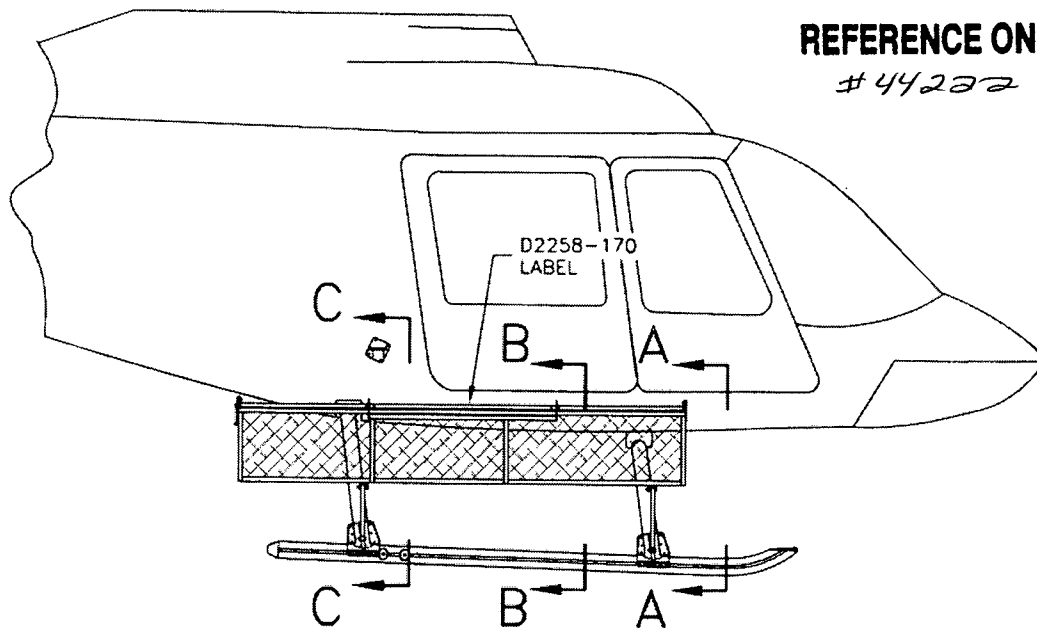
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| DATE 05.11.10 | TITLE UTILITY BASKET INSTALLATION | | SCALE NTS |



D206-540-011 206L/L1/L3/L4 BASKET INSTALLATION

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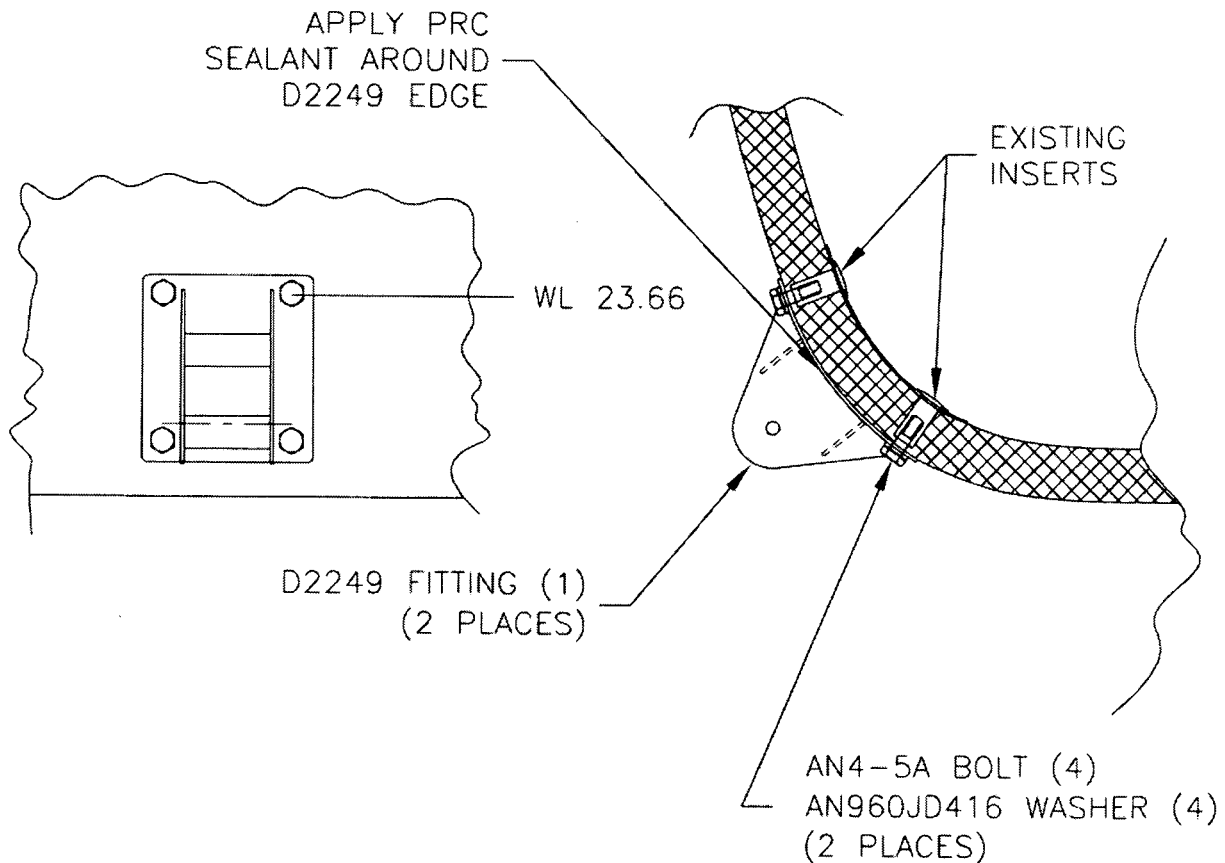
D206-540-013 206A/B BASKET INSTALLATION

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| DATE 05.11.10 | TITLE UTILITY BASKET INSTALLATION | | SCALE NTS |

**BRACKET DETAIL**

REPLACE 206-031-370-6
AND 206-031-370-8 STEPS AS
REQUIRED WITH D2249 FITTINGS.
REFER TO SERVICE INSTRUCTION
BHT-206-SI-22

REFERENCE ONLY

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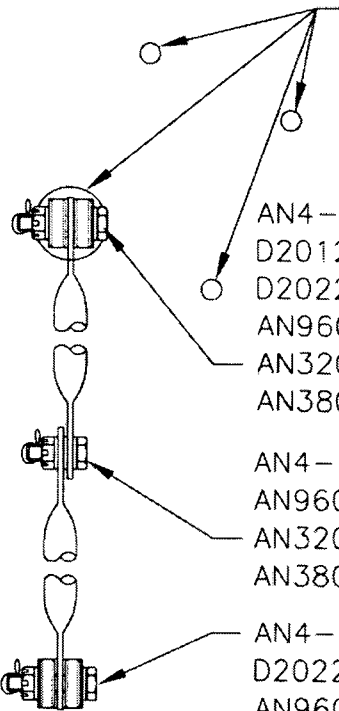
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| DATE 05.11.10 | TITLE UTILITY BASKET INSTALLATION | | SCALE NTS |

MOUNT TO AFT MOST
INSERT LOCATION (EXISTING)



AN4-12 BOLT (1)
D2012-107 CLEVIS (1)
D2022-101 SPACER (2)
AN960JD416 WASHER (2)
AN320-4 NUT (1)
AN380-2-2 COTTER PIN (1)

AN4-6 BOLT (1)
AN960JD416 WASHER (3)
AN320-4 NUT (1)
AN380-2-2 COTTER PIN (1)

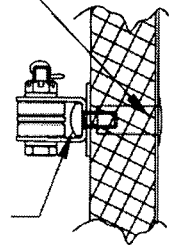
AN4-12 BOLT (1)
D2022-101 SPACER (2)
AN960JD416 WASHER (2)
AN320-4 NUT (1)
AN380-2-2 COTTER PIN (1)

*NOTE: DO NOT OVERTIGHTEN NUTS,
ALLOW STRUTS TO ROTATE

**NOTE: D2022-101 SPACERS CAN BE
REPOSITIONED TO LINE-UP STRUT

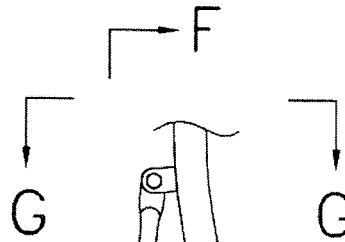
SECTION F-F

EXISTING
INSERT

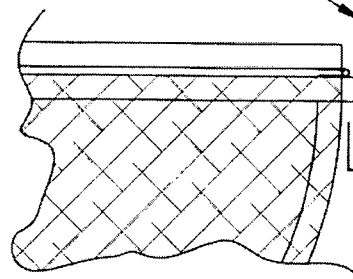


MS27039-4-11 SCREW (1)
D2012-107 CLEVIS (REF)
AN970-4 WASHER (1)

SECTION G-G



D2814 STRUT (2)



SECTION C-C

D206-540-013 (206 A/B) ONLY

#44222

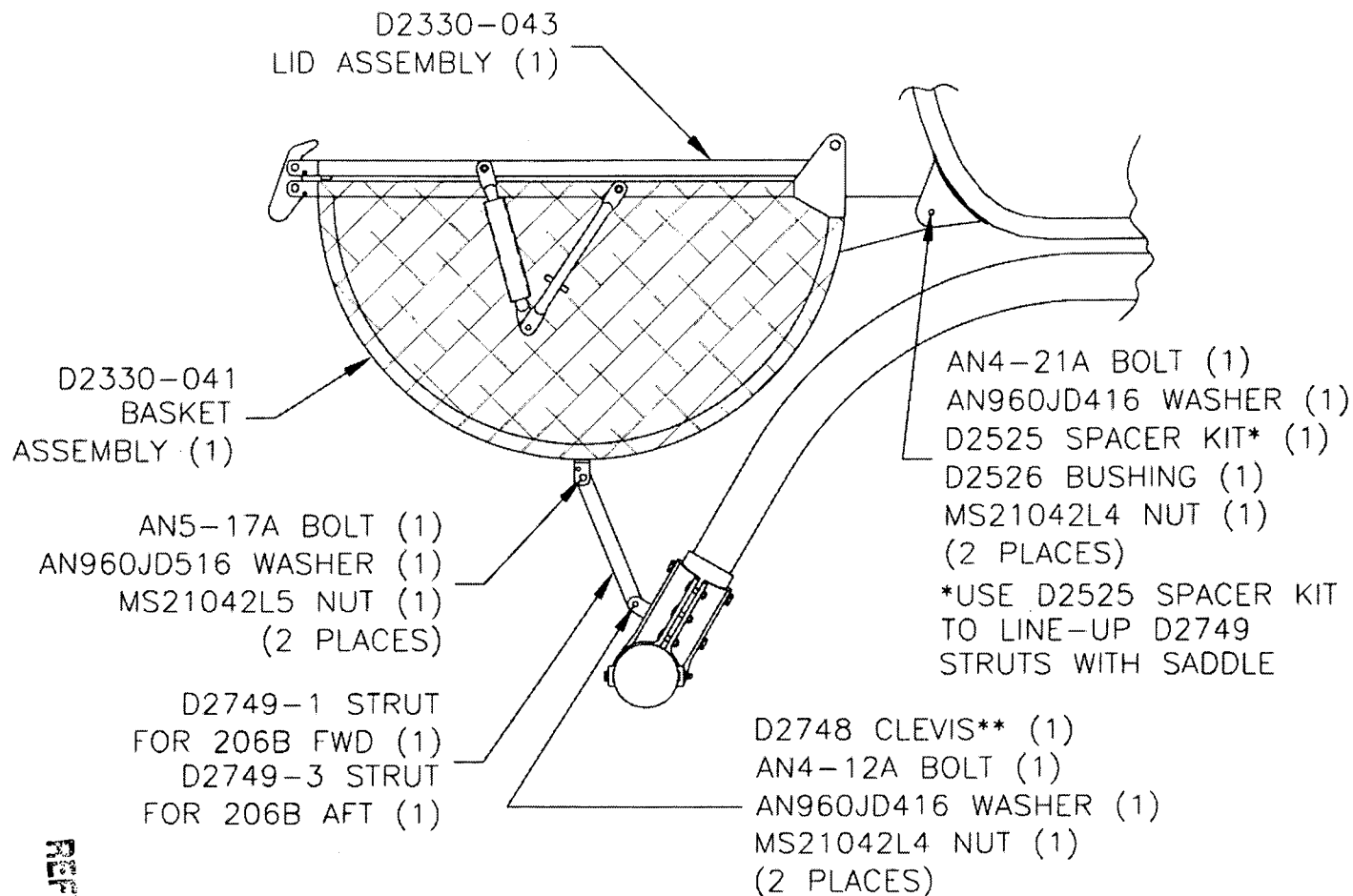
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| | | TITLE | UTILITY BASKET INSTALLATION | SHEET 6 OF 8 |
| | | SCALE | NIS | |



**NOTE: REPLACE EXISTING SADDLE WASHER WITH D2748
CLEVIS AND RE-ATTACH USING EXISTING SADDLE HARDWARE

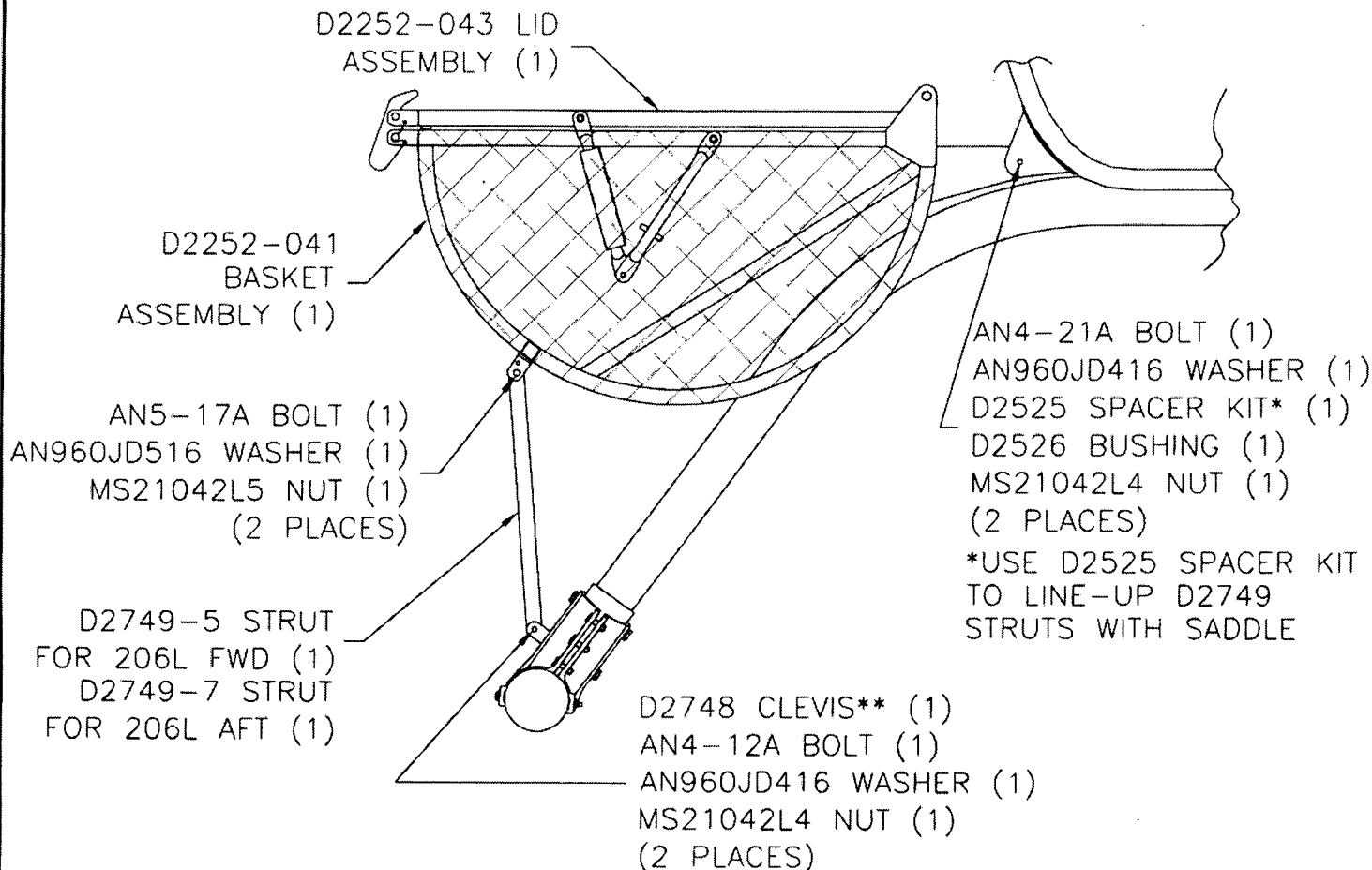
SECTION A-A AND B-B
D206-540-013 (206 A/B) ONLY

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| DATE | TITLE | SCALE | |
| 05.11.10 | UTILITY BASKET INSTALLATION | NTS | |



**NOTE: REPLACE EXISTING SADDLE WASHER WITH D2748 CLEVIS AND RE-ATTACH USING EXISTING SADDLE HARDWARE

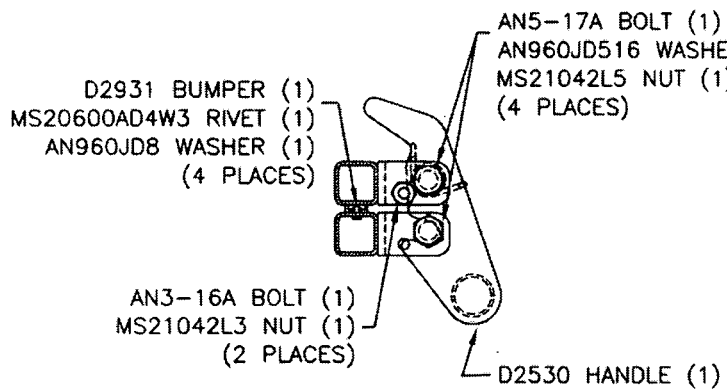
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D206-540-011 (206 L/L1/L3/L4) ONLY

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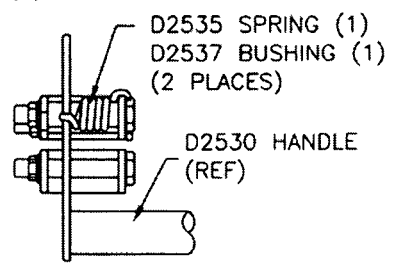
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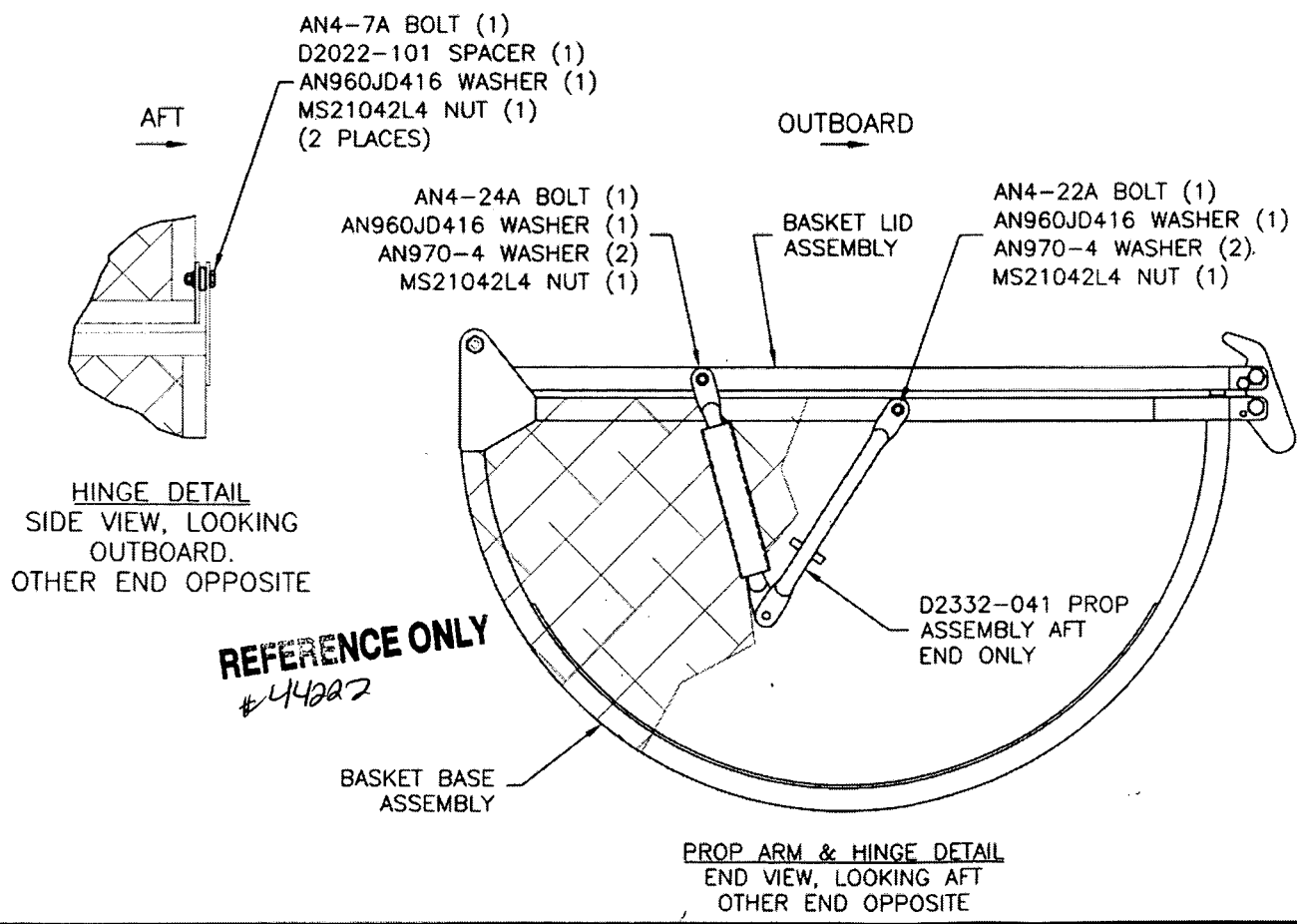
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LATCH DETAIL



SPRING DETAIL



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